



*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## ***C.F. Roark Welding & Engineering Co Inc***

*136 N Green St  
Brownsburg, IN 46112  
United States*

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:*

## ***Heat Treating***

Certificate Number: 3538187425  
Expiration Date: 31 July 2020  
Accreditation Length: 12 Months

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Michael J. Hayward  
Vice President and Chief Operating Officer



## SCOPE OF ACCREDITATION

### Heat Treating

**C.F. Roark Welding & Engineering Co Inc**  
136 N Green St  
Brownsburg, IN 46112

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

**AC7102 Rev J - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on/after 3 December 2017)**

Aluminum Alloys – AC7102/2 must also be selected

Brazing – AC7102/1 must also be selected

Nickel and Cobalt Alloys– Customer Specs

Stainless Steels, Austenitic– Customer Specs

Vacuum Heat Treating – Customer Specs

**AC7102S Rev I - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on after 7 April 2019)**

U10 GE Aviation

**AC7102/1 Rev F - Nadcap Audit Criteria for Heat Treating - Brazing (to be used on audits on/after 10 July 2016)**

Vacuum Brazing – Customer Specs

**AC7102/2 Rev D - Nadcap Audit Criteria for Aluminum Heat Treating (to be used on audits on/after 2 September, 2018)**

Aluminum Alloys – Customer Specs

Aluminum Alloys – Industry Specs – Check any applicable boxes

**AC7102/5 Rev D - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on before 5 May 2019)**

Hardness – Rockwell – Check any applicable boxes

**AC7102/8 - Nadcap Audit Criteria for Heat Treating Pyrometry**

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

AMS2750